

**Code No: 157AB****JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****B. Tech IV Year I Semester Examinations, January/February - 2023****ADDITIVE MANUFACTURING****(Mechanical Engineering)****Time: 3 Hours****Max. Marks: 75**

- Note:** i) Question paper consists of Part A, Part B.  
ii) Part A is compulsory, which carries 25 marks. In Part A, Answer all questions.  
iii) In Part B, Answer any one question from each unit. Each question carries 10 marks and may have a, b as sub questions.

**PART – A****(25 Marks)**

- 1.a) What is the need for additive manufacturing? [2]
- b) List out the advantages of Rapid prototyping. [3]
- c) Mention the specifications of LOM. [2]
- d) What is meant by 3DP? [3]
- e) Explain the need for Rapid tooling. [2]
- f) Differentiate between direct and indirect tooling. [3]
- g) Explain 3D Keltool process. [2]
- h) What is consequence of building valid tessellated model? [3]
- i) Mention any two RP applications in biomedical industry. [2]
- j) Mention RP applications in aerospace industry. [3]

**PART – B****(50 Marks)**

- 2.a) What are the advantages of RP over conventional processes?
  - b) Define the additive manufacturing process. List out the advantages of AM process in detail. [5+5]
- OR**
- 3.a) Explain the working steps in Rapid Prototyping.
  - b) Explain any five commonly used terms in Rapid Prototyping. [5+5]
- 4.a) Explain with a neat sketch the working principle of LOM process.
  - b) List advantages and disadvantages when rapid prototyping concept is applied to solid ground curing. [5+5]
- OR**
- 5.a) Name the materials used in fusion deposition modeling and state the advantages of this process.
  - b) What are the advantages and disadvantages of FDM? [5+5]
- 6.a) What are different types of materials available for the SLS system? What are their respective applications?
  - b) Briefly discuss about DTM Rapid Tool Process. [5+5]
- OR**
- 7.a) Compare LOM with SLS with suitable reasons.
  - b) Which rapid tooling techniques are best suited for production of ceramic parts. Explain any one? [5+5]

- 8.a) Explain any two translators used in place of STL.  
b) Explain about STL file problems in detail with examples. [5+5]
- OR**
- 9.a) List various rapid prototyping data formats. Explain in detail.  
b) Describe the importance of magics and mimics of rapid prototyping software. [5+5]
- 10.a) Discuss RP applications in forensic science and anthropology.  
b) Discuss the GIS applications of RP. [5+5]
- OR**
- 11.a) Discuss RP applications in Visualization of Bimolecular field.  
b) What is the significant role of RP in design and production of medical devices? [5+5]

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